



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville Qc CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE..: 1
Order : 1162470
Date..: 08/05/2015

SOLD TO:

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

SHIP VIA.....: TST OVERLAND #222212
F.O.B.....: BOUCHERVILLE
YOUR ORDER NO.....: P029065

SALESPERSON.....: C. Gee

Ordered	Description	Number	Quantity	Back
01	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 STO .750 .065 304APC Part# Number: 7306-61.00.29 Cust. part#: M304TS0.750W.065 HT#.....: K9M3 HT#.....: V0J0 HT#.....: 950939 Total....	3	60/FT 220/FT 320/FT 600/FT	Ordered
	rev:01/11 GD	Pieces	Shipped	Back
	fax all papers to Linda Lacelle 613-632-1053			

Packaging:

Total Weight.....:

363.6

Customers..:



A Marmon Distribution Services/Berkshire Hathaway Company



CERTIFICATE OF COMPLIANCE

Dear Customer

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A 554 latest revision, and EN 10204 3.1

Type: 304
Size: 0.750" x 0.750" x 0.065" x 240.00"
Finish: As Welded
Your P.O. #: QX6094
Item Code: STO.750.750.065

HEAT NO.: R9M3 COIL NO.: 03R9M3 A

CHEMICAL ANALYSIS (%) (Per ASTM A240)

C	Mn	P	S	Si	Cr	Mo	Ni
0.0530	1.7000	0.0330	0.0020	0.3030	18.0920	N/R	8.0110
Cu	Ti	Al	N	Co	Cb	Fe	
N/R	N/R	N/R	0.0700	N/R	N/R	% Remaining	

MECHANICAL PROPERTIES (Per ASTM A240)

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I. 49990	P.S.I. 99730	% 50.58	87.5 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.
All tubes inspected with in-line eddy current testing.

Date: 02/11/2015

Geoff Moore
Quality Manager

O.C. Reviewed
SK02/18/15

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)



CERTIFICATE OF COMPLIANCE

Dear Customer

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A 554 latest revision, and EN 10204 3.1

Type: 304/304L
Size: 0.750" x 0.750" x 0.065" x 240.00"
Finish: As Welded
Your P.O. #: QX7028
Item Code: STO.750.750.065

HEAT NO.: V0J0 COIL NO.: 01V0J0 A

CHEMICAL ANALYSIS (%) (Per ASTM A240)

C	Mn	P	S	Si	Cr	Mo	Ni
0.0150	1.7470	0.0330	0.0010	0.2210	18.1480	N/R	8.0200
Cu	Ti	Al	N	Co	Cb	Fe	
N/R	N/R	N/R	0.0830	N/R	N/R	%	Remaining

MECHANICAL PROPERTIES (Per ASTM A240)

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I. 51750	P.S.I. 97690	% 46.08	86 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.
All tubes inspected with in-line eddy current testing.

Date: 05/29/2015

Geoff Moore
Quality Manager

O.G. Reviewed
SK06/26/15

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)



CERTIFICATE OF COMPLIANCE

Dear Customer

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A 554 latest revision, and EN 10204 3.1

Type: 304
Size: 0.750" x 0.750" x 0.065" x 240.00"
Finish: As Welded
Your P.O. #: QX7042
Item Code: STO.750.750.065

HEAT NO.: 950939 COIL NO.: CN403500600

CHEMICAL ANALYSIS (%) (Per ASTM A240)

C	Mn	P	S	Si	Cr	Mo	Ni
0.0500	1.0900	0.0300	0.0020	0.4200	18.0500	N/R	8.0000
Cu	Ti	Al	N	Co	Cb	Fe	
N/R	N/R	N/R	0.0420	N/R	N/R	% Remaining	

MECHANICAL PROPERTIES (Per ASTM A240)

YIELD STRENGTH P.S.I.	43221	TENSILE STRENGTH P.S.I.	102106	ELONGATION %	49.50	HARDNESS	85 HRB
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Mercury has not been used as an alloying material nor is it present in our processing methods.
All tubes inspected with in-line eddy current testing.

Date: 06/29/2015

Geoff Moore
Quality Manager

O.C. Reviewed
5/07/10/15

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 4345 750w 065
DATE: 15-08-11

MATERIAL CERT REC'D: 465
QUANTITY RECEIVED: 600
QUANTITY INSPECTED: 600
QUANTITY REJECTED: 0

PO / BATCH NO.: 8029065 / M132924

THICKNESS ORDERED: 065
THICKNESS RECEIVED: 065
SHEET SIZE ORDERED: 1/4
SHEET SIZE RECEIVED: 1/4

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y	
CORRECT FINISH	Y	
CORROSION	Y	
CORRECT GRAIN DIRECTION	Y	
CORRECT MATERIAL	Y	
CORRECT THICKNESS	Y	
PHOTO REQUIRED	Y	
CORRECT MATERIAL	Y	
CORRECT REF # TO LINK CERT	Y	
CORRECT MATERIAL IDENTIFICATION	Y	HT# 2943 HT# 4010 HT# 950939
CORRECT # ON THE MATERIAL	Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	SIZE OF TEST SAMPLE	HARDNESS / DUROMETER READING		
HRC				
HRB				
DUR A				
DUR D				

Testers located in the Quality Office

QC 18 INSPECTION ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS
DATE: 15-08-11
SIGNED OFF BY: 9.89
DATE: 15-08-11

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

Purchase Order ID: PO29065

Purchase Order Date 7/9/2015
PO Print Date 7/23/2015

Page Number 1 of 2

(Order from:

VC-MAR001

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

CA

Contact Name	
Vendor Phone	

800 361 8142

Ship To Contact
Ship To Phone

Ship Via:

TST ground

Ship Accidents:

Buyer	Chantal Lavoie
Customer POID	
Customer Tax #	10127-2607
Terms	Net 30
Currency	CAD
FOB	Destination-Collect

A003 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification
 A026 certification of material conformance
 A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

PO Instructions:

7/23/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO29065

Purchase Order Date 7/9/2015
PO Print Date 7/23/2015

Page Number 2 of 2

Order From :

VC-MAR001

Ship To : DART AEROSPACE LTD

MARMON/KEYSTONE CANADA LTD.

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

800 361 8142

TST ground

Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB
Chantal Lavoie
10127-2607
Net 30
CAD
Destination-Collect

Line Total:

\$0.00

PO Total:

\$1,068.00

PO Instructions:

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 4

Change Date: 7/23/2015